1. Select correct slot in parameter 50.01 FBA A enable (slot 1?)
2. Select communication loss function in 50.02 FBA A comm loss func
3. Select time amount in 50.03 FBA A comm loss t out
4. Select various values in the rest of group 50
5. Select communication settings in group 51
6. Save values to permanent memory with 96.07 Parameter save manually
7. Validate settings made in groups 51, 52, and 53 with 51.27 FBA A par refresh

|  |  |  |  |
| --- | --- | --- | --- |
| **ACS355** | **ACS880** | **ACS355 Value** | **ACS880 Value** |
| 9802 |  | 4 = EXT FBA |  |
|  | 50.01 |  | (Slot number) |
| 5102 | 51.02 | 0 | 0 |
| 5103…5113 | 51.03…51.13 | (IP Info) | (IP Info) |
| 3018 | 50.02 | 1 = FAULT | 1 = Fault |
| 3019 | 50.03 | 1 | 1 |
|  | 96.07 |  | (Permanent save bit) |
| 5127 | 51.27 | (Refresh bit) | (Refresh bit) |
| 9904 | 50.04 | SCALAR:FREQ | SCALAR:FREQ |
| 5401 | 52.01 | (Motor Data) | (Motor Data) |
| 5402 | 52.03 | (Motor Data) | (Motor Data) |
| 5501 | 53.01 | (Motor Data) | (Motor Data) |
| 5502 | 53.03 | (Motor Data) | (Motor Data) |
| 1001 | 20.01 | 10 = COMM | 12 = Fieldbus A |
| 1103 | 22.11 | 8 = COMM | 4 = FB A ref1 |